## **EUROPEAN PATENT OFFICE**

JP-Schnff

## **Patent Abstracts of Japan**

**PUBLICATION NUMBER** 

60067032

**PUBLICATION DATE** 

17-04-85

APPLICATION DATE

21-09-83

APPLICATION NUMBER

58172977

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INT.CL.

B23H 7/26

TITLE

: CONTINUOUSLY ELECTRODE

FEEDING DEVICE FOR ELECTRIC

DISCHARGE MACHINING

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ABSTRACT :

PURPOSE: To make it possible to continuously carry out electric discharge machining, by concentrically and integrally connecting a collet chuck with the lower section of a storage container storing therin a plurality of electrodes to cooperate the actuation of the chuck with a depressing means, an opening means and a drop preventing means.

CONSTITUTION: When a plurality of electrodes 1', for example, twenty electrodes 1' are stored in a storage container 2-5 and a knock hardware 18 is depressed with a conductor brush 15 being set, a collet 2 is moved downward overcoming a spring 3 together with a ring 5 which is abutted against and held by the tapered surface of a front end section 2-1 clamping an electrode 1, and therefore, when they are abutted against the step of a casing 6, the ring 5 comes to a stop. When the collet 2 is further moved downward, it comes off from the tapered surface and opens its front end part. At this time since the electrode 1 is lightly clamped by an O-ring 19, it does not drop. The collet 2 is upwardly returned, and the above-mentioned steps are repeated to successively feed the electrode by a desired length. Thus, a plurality of electric discharge machining processes may be continuously carried out.

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